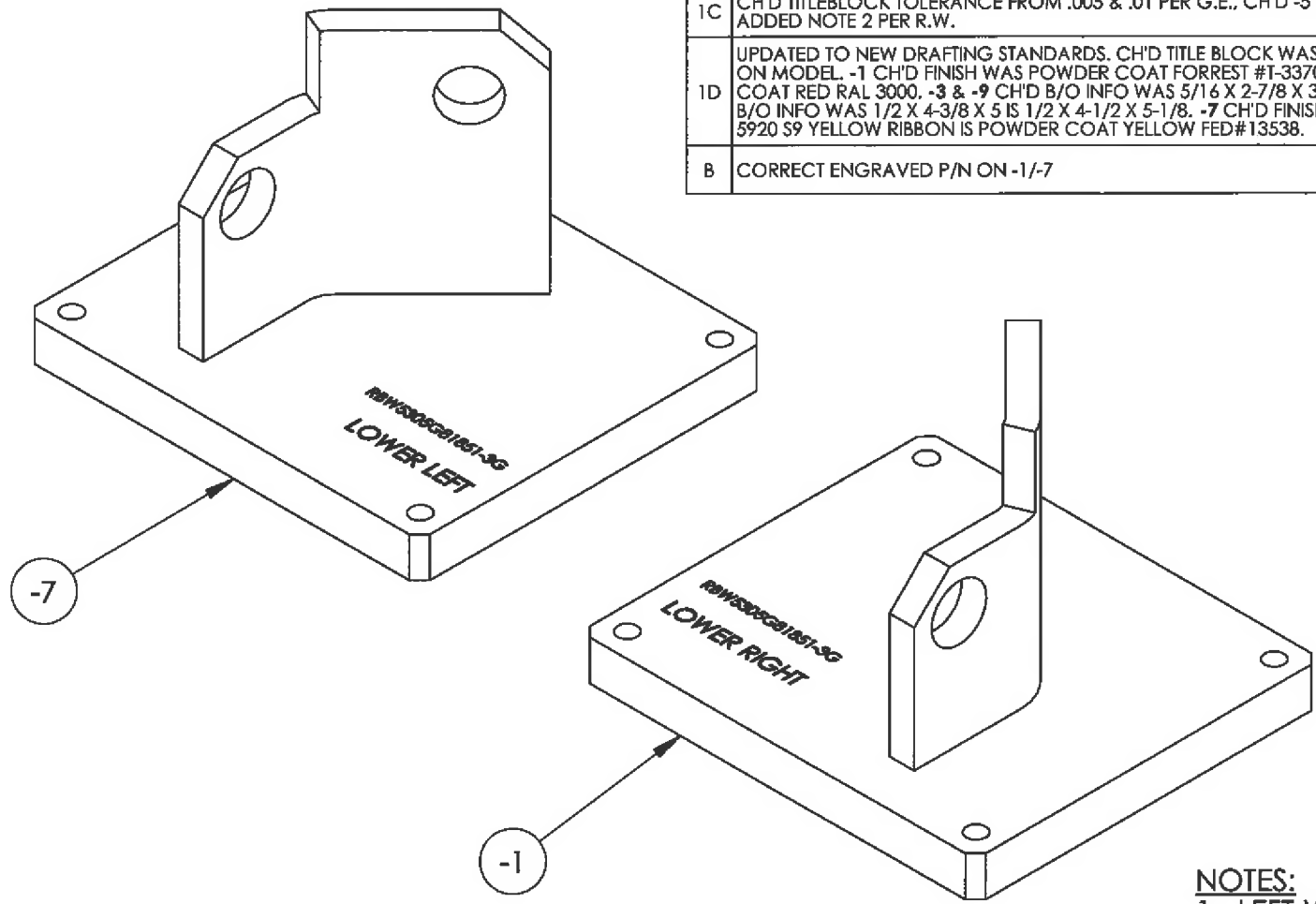


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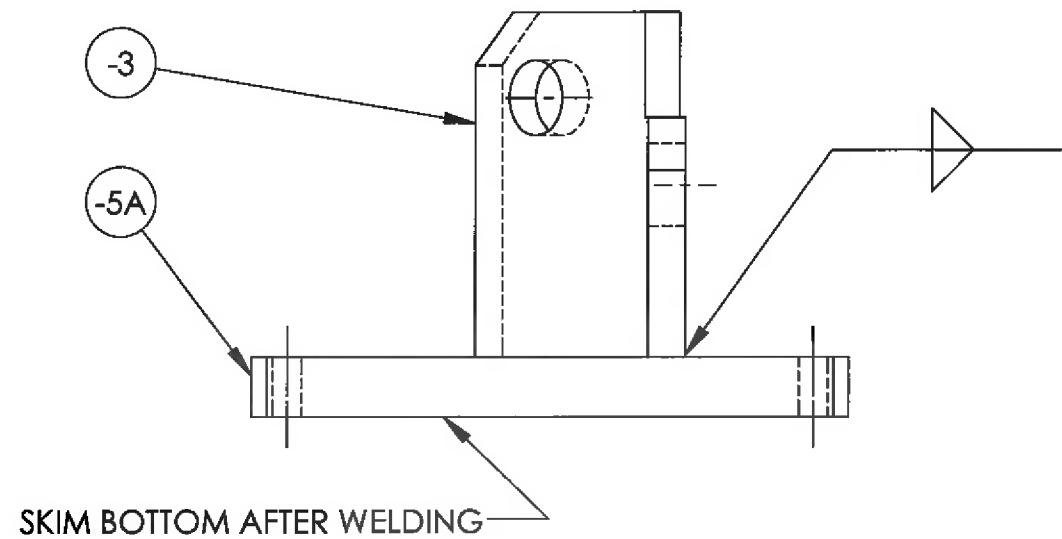
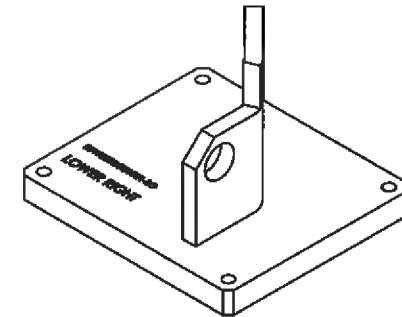
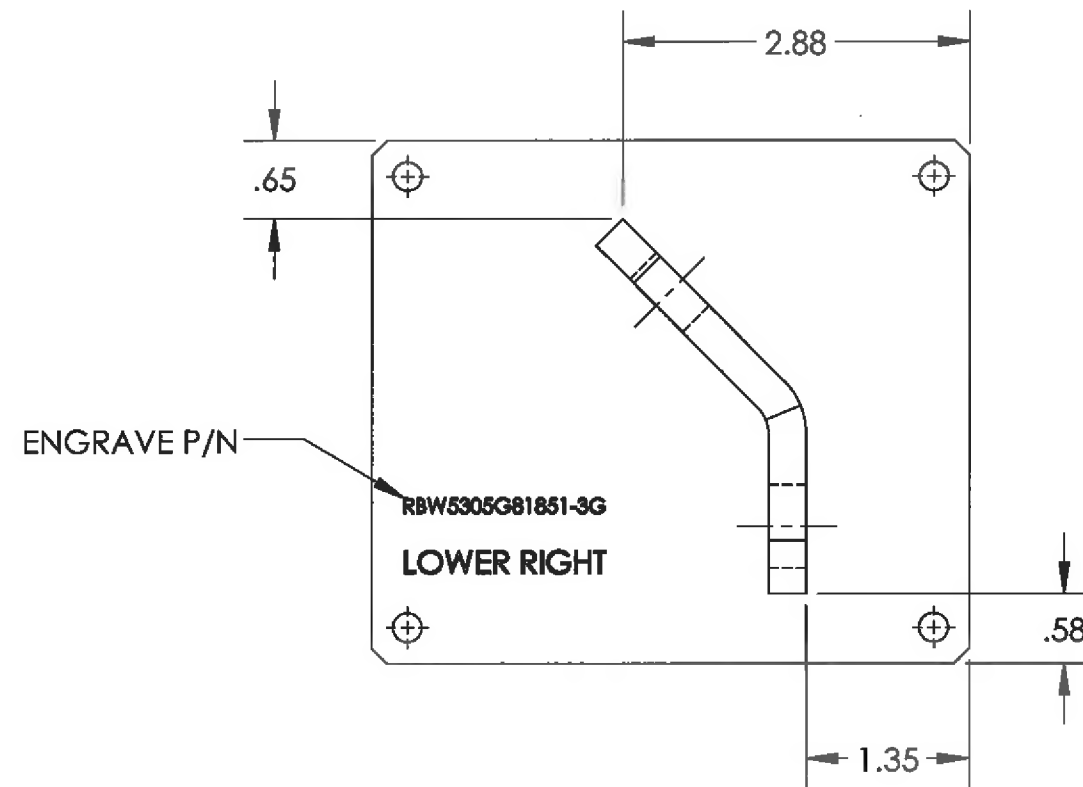
| REVISIONS | | | | |
|-----------|---|------------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| A | ROUNDED MOST TOLERANCES UP TO .01 PER DAVE. | 5/19/2010 | WP | DW |
| 1 | ADDED -3G TO TOOL NUMBER. DELETED CHAMFERS -3 & -9 PER DW. ADDED MACHINE ENGRAVE NOTE -5 PER RW. | 4/8/2011 | RJC | |
| 1A | DELETED -3 THRU, FAR SIDE & CHAMFER FROM Ø.69 HOLE. | 10/10/2011 | RJC | |
| 1B | CORRECT P.N. WAS RBW5385G81851-3G, ADDED P.N. ONTO PLATE FOR ENGRAVING. | 3/6/2012 | SE | RW |
| 1C | CH'D TITLEBLOCK TOLERANCE FROM .005 & .01 PER G.E., CH'D -5 .44 TO (.50) DIMENSION AND ADDED NOTE 2 PER R.W. | 4/4/2012 | RJC | RW |
| 1D | UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED USED ON MODEL. -1 CH'D FINISH WAS POWDER COAT FORREST #T-3370 S9 RED WAGON IS POWDER COAT RED RAL 3000. -3 & -9 CH'D B/O INFO WAS 5/16 X 2-7/8 X 3-1/2 IS 5/16 X 3 X 3-3/4. -5 CH'D B/O INFO WAS 1/2 X 4-3/8 X 5 IS 1/2 X 4-1/2 X 5-1/8. -7 CH'D FINISH WAS POWDER COAT FORREST #T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED#13538. | 7/2/2014 | DPD | RJC |
| B | CORRECT ENGRAVED P/N ON -1/-7 | 11/27/2018 | ML | ML |

- NOTES:
1. LEFT WELDMENT MIRRORS RIGHT WELDMENT.
 2. PART OF KIT RBW5305G00131-3G.
 3. LOAD TEST EACH WELDMENT AT 750 - 800 LBS.
 4. REF. AGUSTA T/N: 3G5305G81851.

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|----------------|----------|-----------------------------------|-----|
| | X | | -1 | 1 | RIGHT WELDMENT | | | 2 |
| | 1 | | -3 | | RIGHT TAB | 1018 | 5/16 X 3 X 3-3/4 | 3 |
| 1 | 1 | | -5 | | PLATE | 1018 | 1/2 X 4-1/2 X 5-1/8 | 4 |
| X | | | -7 | 1 | LEFT WELDMENT | | | 5 |
| 1 | | | -9 | | LEFT TAB | 1018 | 5/16 X 3 X 3-3/4 | 6 |
| 4 | 4 | B/O | -11 | | HEX HEAD BOLT | STEEL | AN3-17A AIRCRAFT SPRUCE | NS |
| 4 | 4 | B/O | -13 | | FLAT WASHER | STEEL | AN960-10 AIRCRAFT SPRUCE | NS |
| ASSY -7 | ASSY -1 | | | | | | | |

| | |
|---|---|
| DART AEROSPACE | |
| TITLE T/B LIFT FITTINGS | |
| DWG NO. RBW5305G81851-3G | REV B |
| MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | DRAWN BY: DUERFELDT APPROVED <i>ML</i> BCW18-849 HEAT TREAT FINISH SPEC |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL AW139 |
| SCALE 1:2 | DATE 7/2/2014 |
| SHEET 1 OF 6 | |

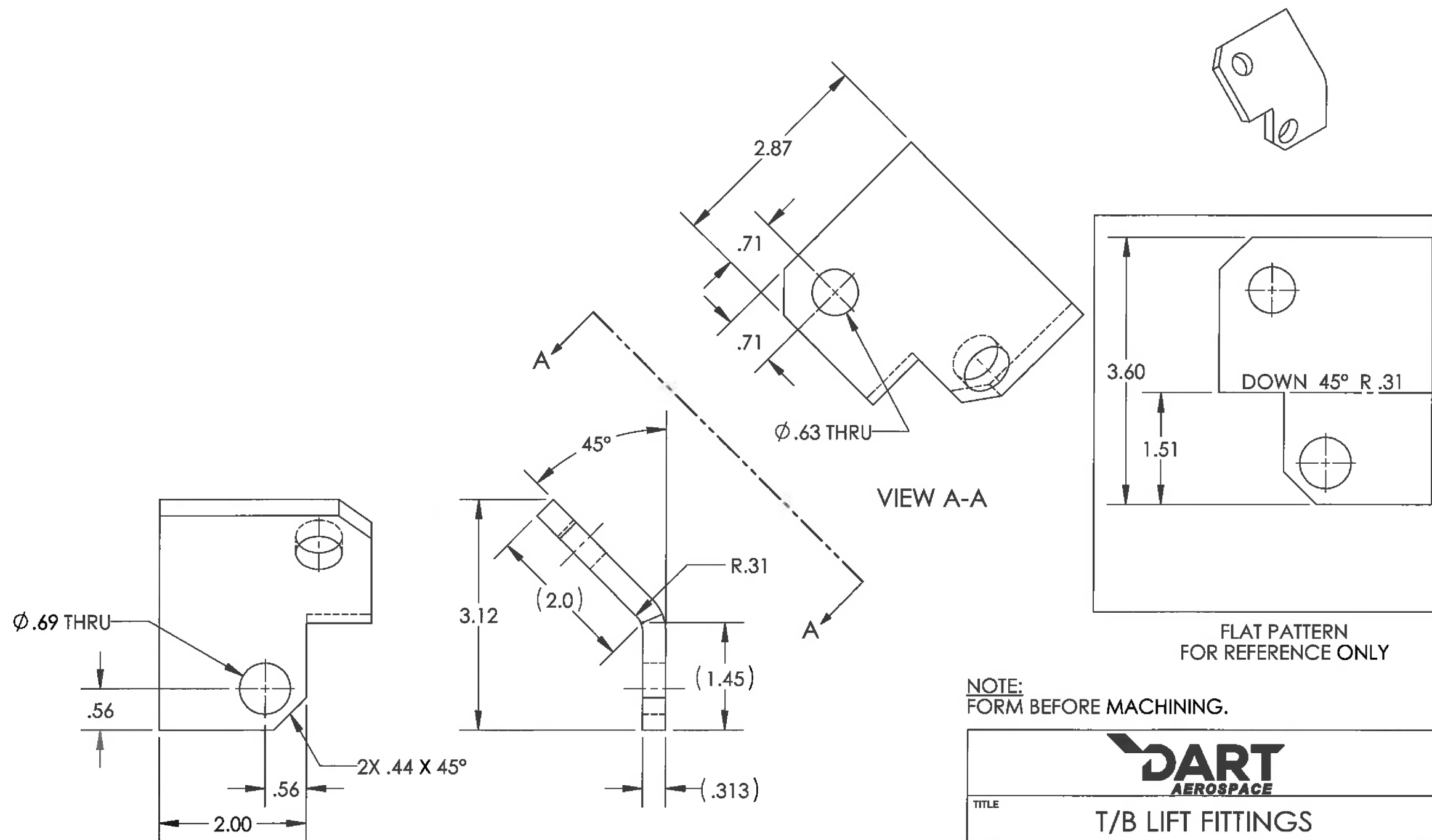
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RIGHT WELDMENT

| | | |
|--|---------------------|-----------------|
| DART AEROSPACE | | |
| TITLE T/B LIFT FITTINGS | | |
| DWG NO. | RBW5305G81851-3G-1 | REV B |
| MAT'L | DRAWN BY: DUERFELDT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | |
| .XXX ± .005 | FRACTIONS ± 1/32 | HEAT TREAT |
| .XX ± .01 | ANGLES ± .5° | FINISH |
| .X ± .1 | | POWDER COAT RED |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | | SPEC |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | RAL 3000 |
| | | USED ON MODEL |
| | | AW139 |
| SCALE | 1:2 | DATE 6/17/2014 |
| | | SHEET 2 OF 6 |

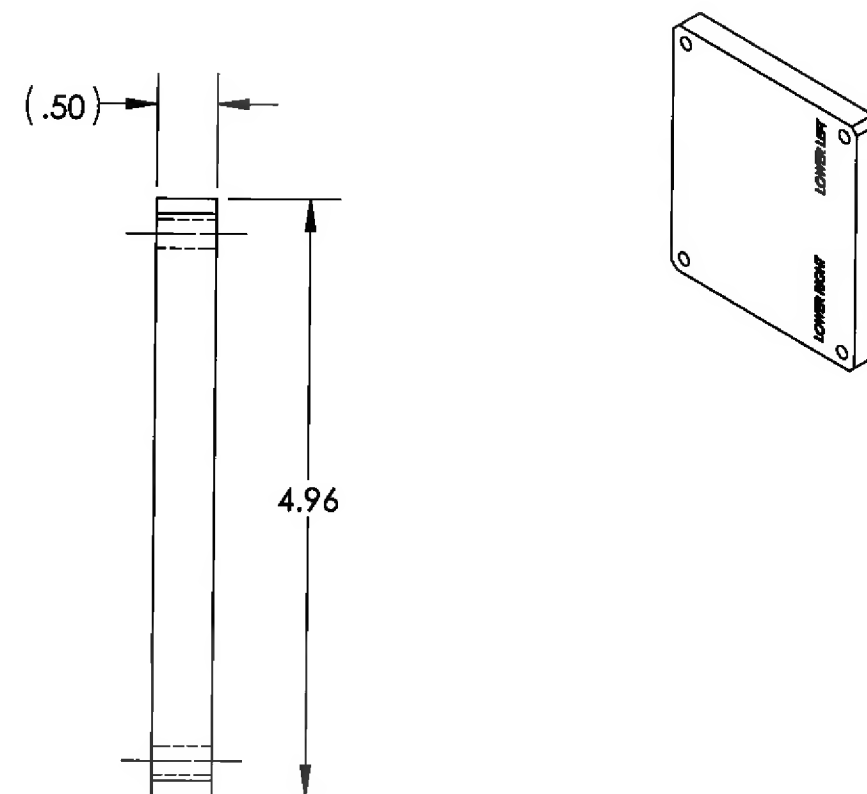
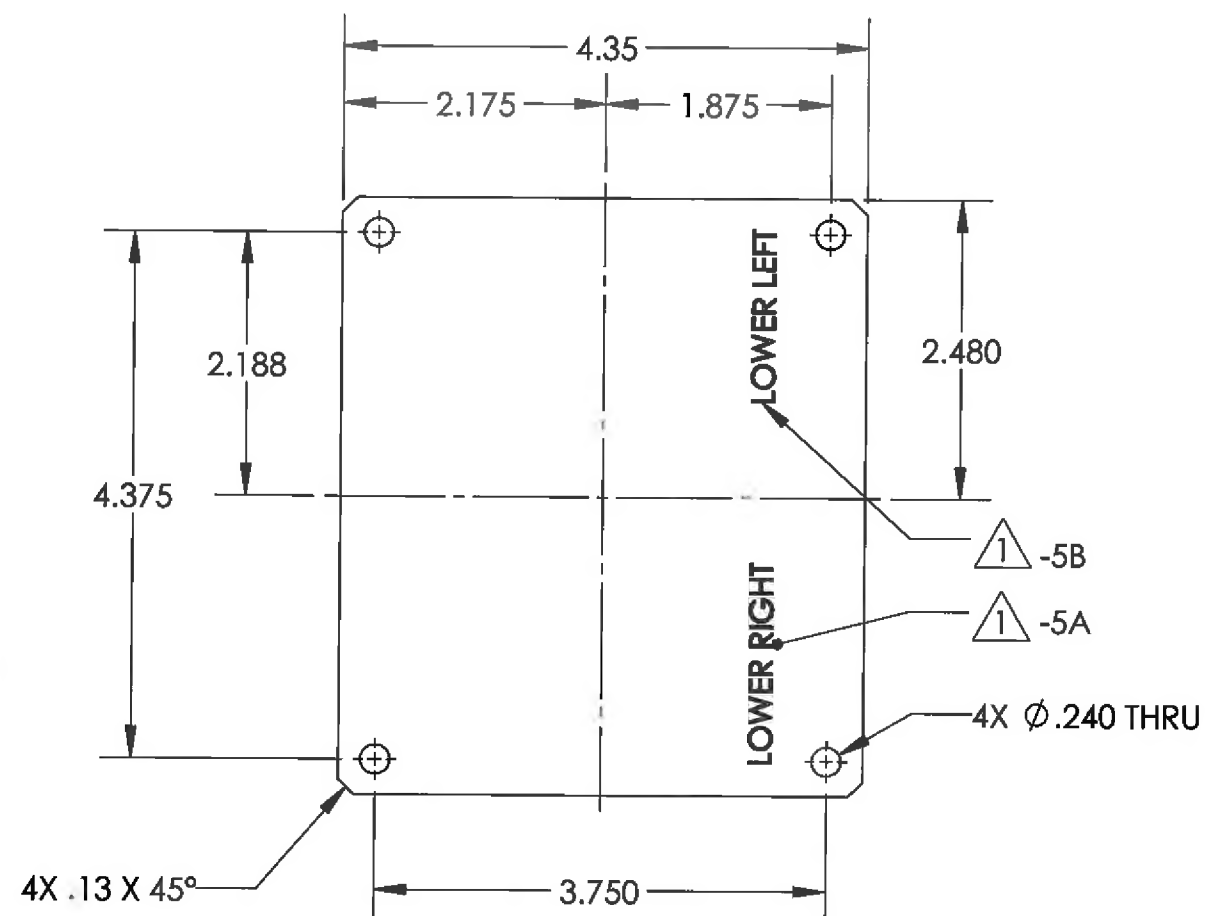
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NOTE:
FORM BEFORE MACHINING.

| | | |
|---|----------------------------|-----------------------------|
| DART AEROSPACE | | |
| TITLE T/B LIFT FITTINGS | | |
| DWG NO. | RBW5305G81851-3G-3 | REV B |
| MAT'L 1018 | DRAWN BY: DUERFELDT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | APPROVED <i>[Signature]</i> |
| .XXX $\pm .005$ | FRACTIONS $\pm 1/32$ | HEAT TREAT |
| .XX $\pm .01$ | ANGLES $\pm .5^\circ$ | FINISH SEE -1 WELDMENT |
| X $\pm .1$ | | SPEC |
| 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR .015R | | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | AW139 |
| SCALE 1:2 | DATE 6/17/2014 | SHEET 3 OF 6 |

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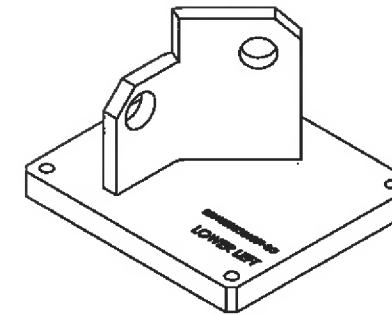
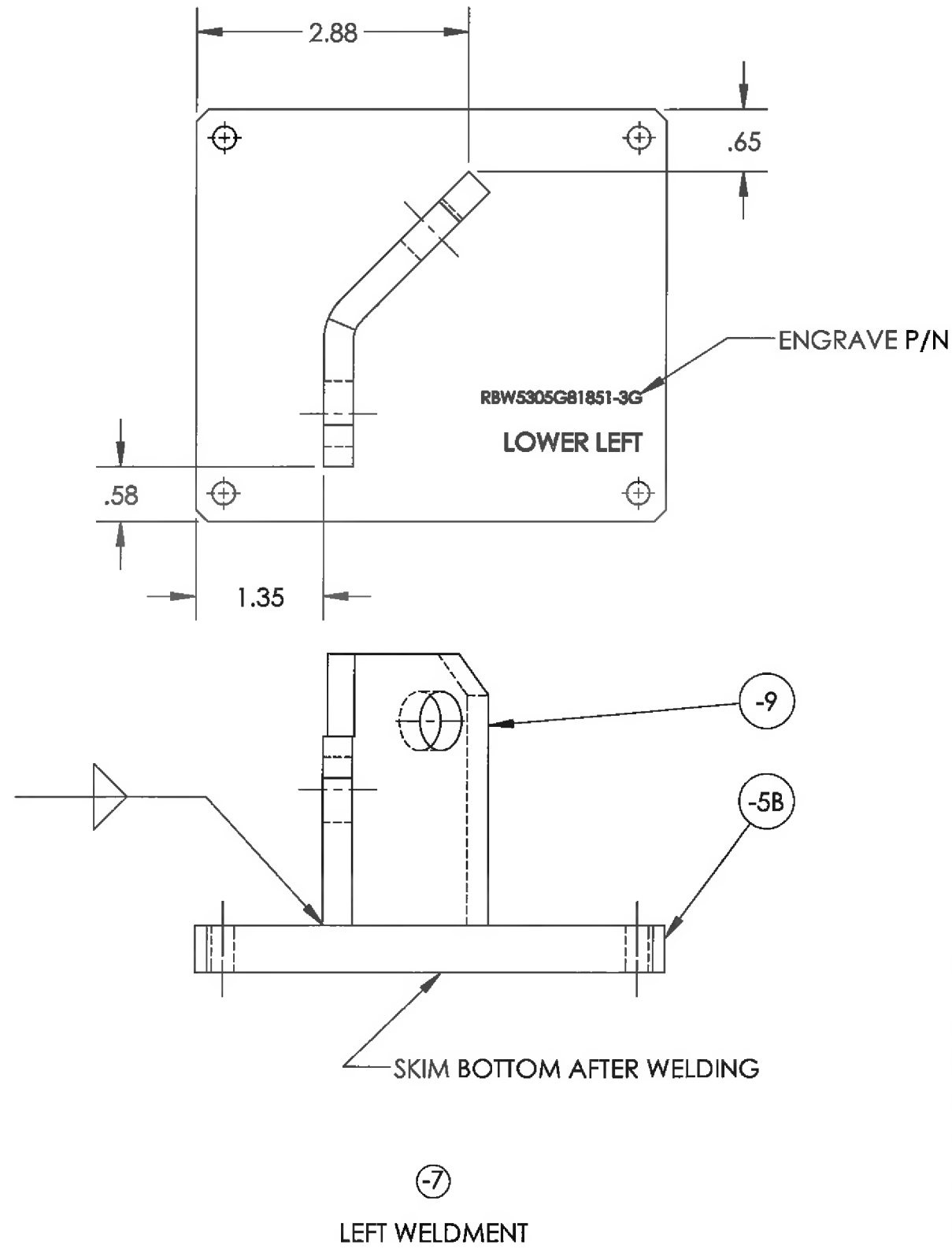
NOTE:

1 MACHINE ENGRAVE WORK INSTRUCTION:
FOR -1 WELDMENT: USE -5A
"LOWER RIGHT"
3/16" LETTER HEIGHT.
FOR -7 WELDMENT: USE -5B
"LOWER LEFT"
3/16" LETTER HEIGHT.

(-5)
PLATE

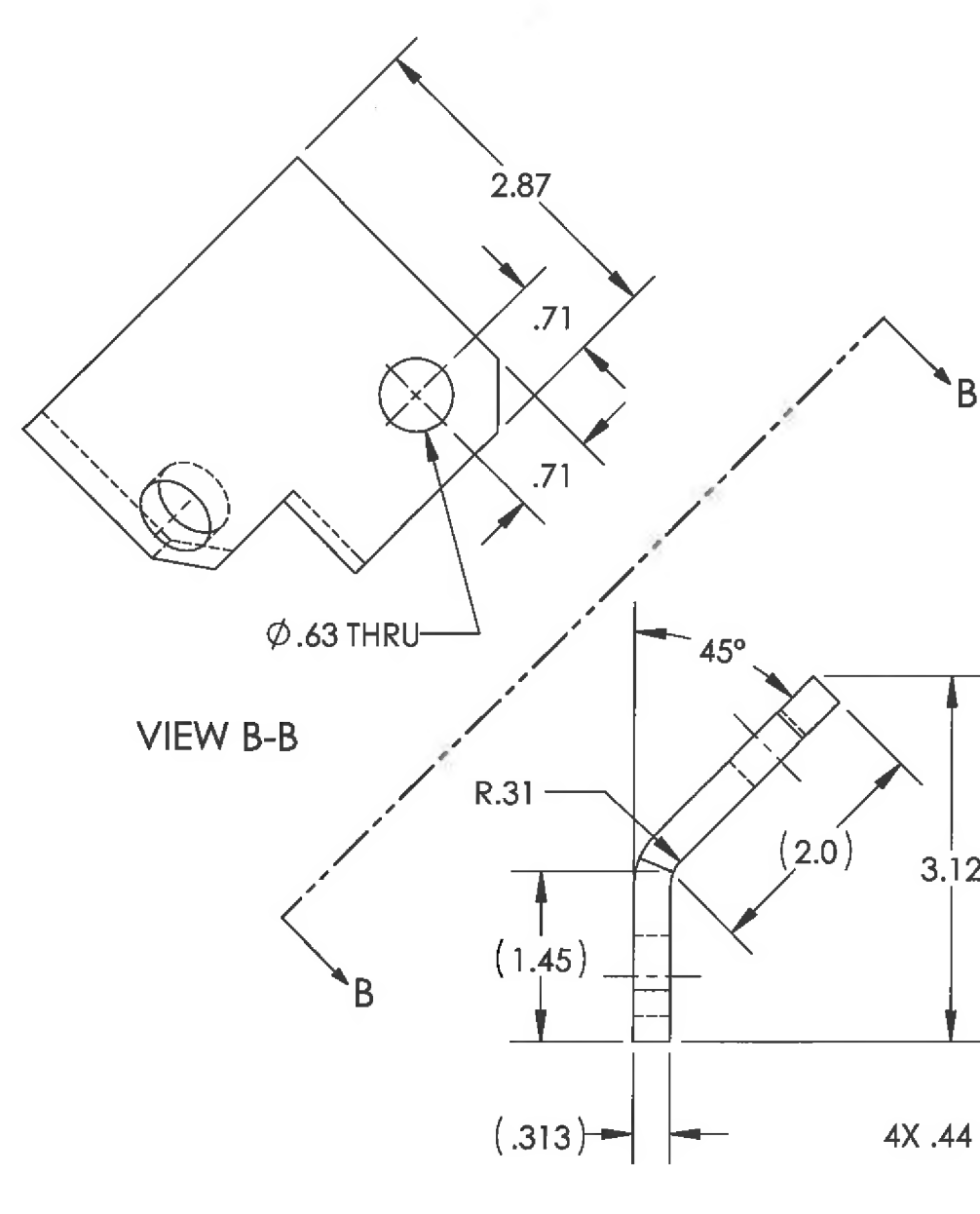
| | | |
|--|---------------------|----------------------|
| DART AEROSPACE | | |
| TITLE T/B LIFT FITTINGS | | |
| DWG NO. RBW5305G81851-3G-5 | REV B | |
| MAT'L 1018 | DRAWN BY: DUERFELDT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | |
| .XXX ± .005 | FRACTIONS ± 1/32 | HEAT TREAT |
| .XX ± .01 | ANGLES ± 5° | FINISH SEE WELDMENTS |
| .X ± .1 | SPEC | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | |
| SCALE 1:2 | DATE 6/17/2014 | SHEET 4 OF 6 |

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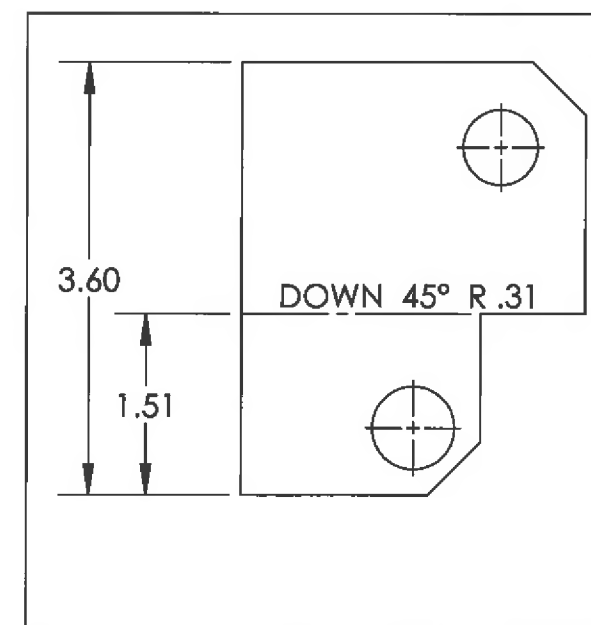
| DART AEROSPACE | | |
|--|---|--|
| TITLE T/B LIFT FITTINGS | | |
| DWG NO. RBW5305G81851-3G-7 | REV B | |
| MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 | DRAWN BY: DUERFELDT APPROVED <i>[Signature]</i> HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL AW139 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | SCALE 1:2 DATE 7/2/2014 SHEET 5 OF 6 | |

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VIEW B-B

NOTE:
FORM BEFORE MACHINING.



FLAT PATTERN
FOR REFERENCE ONLY

(-9)

LEFT TAB

| | |
|--|-----------------------------|
| DART AEROSPACE | |
| TITLE T/B LIFT FITTINGS | |
| DWG NO. RBW5305G81851-3G-9 | REV B |
| MAT'L 1018 | DRAWN BY: DUERFELDT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>[Signature]</i> |
| .XXX ± .005 | HEAT TREAT |
| .XX ± .01 | FINISH SEE -7 WELDMENT |
| .X ± .1 | SPEC |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | AW139 |
| SCALE 1:2 | DATE 6/17/2014 |
| SHEET 6 OF 6 | |